

## GENERAL INSTRUCTIONS AND CAUTIONS

Note: When welding, attach welder ground only to Hydra-Bed, not to truck frame. Use low-hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level-Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra-Bed. Never obstruct factory overload spring mounting locations.

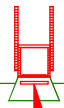
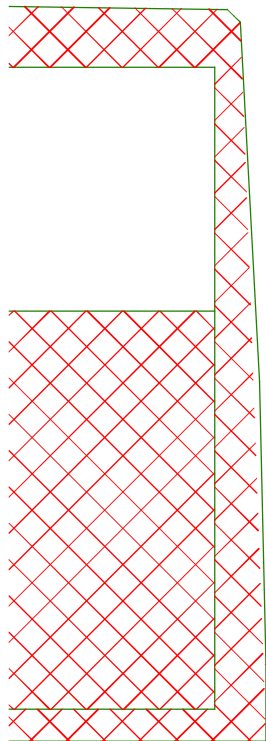
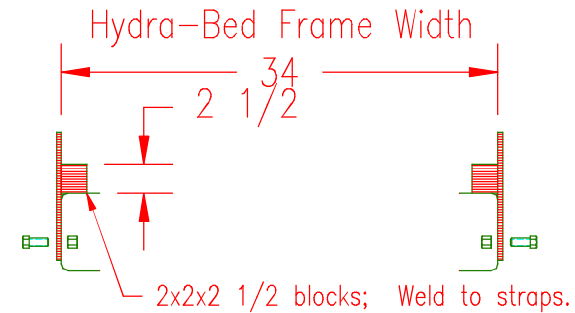
When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

Bolt 2 1/2x2 1/2x38 3/4" tube to factory frame riser using 1/4X2X3 reinforcing plates. Center Hydra-Bed between the tube risers. Weld Hydra-Bed to tube risers. Hydra-Bed frame will be resting on the tube and between risers.

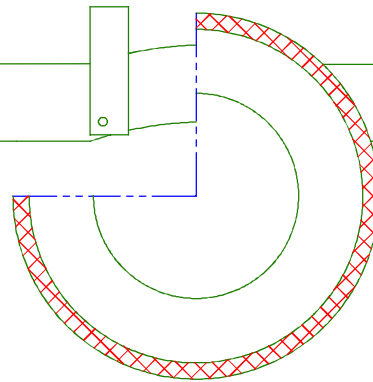
Locate center straps on full width portion of frame. Drill 5/8" hole and bolt in place. This strap does not require a block.

Locate rear CLL-3 over existing hole with rear edge of strap flush with rear edge of truck frame. Drill hole out to 5/8" if required. Place 2x2x2 1/2" tubular block on truck frame against inside of strap.

## VIEW OF REAR LEVEL-LOK ON TRUCK FRAME



REINFORCING PLATE



4 3/8

CLL-3 1988-2000 Chevy/GMC Parallel Frame  
60" & 84" Cab to Axle Dual Wheel

Kit contains 6 strap assemblies and 1 cross tube. Use 2 straps per side when mounting an HB 2X0 and 3 straps per side when mounting an HB 3X0 or longer Hydra Bed.